



Syringe filters are used for filtration of suspended matter from liquid samples or gases. With CHROMAFIL®, rapid purification and removal of particles is very simple: just place the filter on the syringe, and you are ready for filtration. Special manipulations are not required. Contamination of sensitive instrumentation by solid impurities can be avoided, thus increasing lifetime of chromatographic columns and equipment.

Advantages:

Polypropylene housing

The housing provides a considerably better solvent stability compared to acrylate and polystyrene filters, featuring a low content of extractable substances.

Lowest content of extractable substances

The the housing of every CHROMAFIL® filter is **ultra-sonically sealed (welded)**, **not glued**, because glue may have extractable ingredients. Welding leads to a tight connection between both parts, thus the filter can be used in both directions. No fluid can bypass the membrane. The special **thick rim** of the housing is ideal for use in laboratory robots (e. g. SOTAX®, Benchmate[™]).

Luer lock on the side of entry

For a safe connection on the high-pressure side every filter provides a luer lock on the side of entry.

Luer exit

For 25 and 3 mm filters: standard luer exit For 15 mm filters: minispike · This luer configuration offers a low hold-up volume and easy filtration into autosampler vials and NMR tubes.

Filter inlet and filter exit can be fitted to all CHROMABOND® columns and accessories for selective sample preparation with the aid of a special adaptor.

No rupture of membrane due to the impact plate

The input solvent stream is broken and distributed by the impact plate, and does not directly hit the membrane: this prevents rupture of the membrane. The high pressure stream is diverted into four lanes.

Optimum flow geometry because of the starshaped distribution device

The stream of liquid is broken into 4 lanes by the impact plate and then further distributed to 8 slots in the form of a star connected with 5 or 8 circular channels (for 15 mm and 25 mm filters, respectively). Thus, the fluid is able to penetrate the membrane on the whole surface, not only on a small region; the filter is not plugged up rapidly, which results in a high flow efficiency.

Colour coded filters

Filters with 0.2 μ m pores have a yellow upper shell, that of filters with 0.45 μ m pores is colourless; the different membrane types are distinguished by different colours of the lower shell.

Different pore sizes for versatile filtration applications

Standard **pore sizes** 0.2 and 0.45 µm (additionally: PET filters with 1.2 µm, glass fibre filters with 1 µm, PES filters with 5 µm). Filters with 0.45 µm pore size efficiently remove fine particles that can plug chromatography columns. Filters with 0.2 µm pore size are excellent for filtration of UHPLC samples or other techniques requiring high purity samples.

Filter sizes

25, 15 and 3 mm diameter: the small diameter filters are especially recommended for very small samples, which require extremely low dead volumes: 5 μ l for 3 mm \varnothing , 35 μ l for 15 mm \varnothing , 80 μ l for 25 mm \varnothing

Recommended filter size depending on sample volume

sample volume	recommended filter diameter
≤ 1 ml	3 mm
1 - 5 ml	15 mm
5 - 100 ml	25 mm

Filters can be **autoclaved** at **121** °C / **1.1 bar** for 30 min. All 25 mm CHROMAFIL® filters are designed to be 100% compatible and reliale for use with the SOTAX® AT70 smart fully automated dissolution testing systems.

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Sample Clarification

Syringe filters CHROMAFIL®



Depending on your filtration task you can choose filter membranes made from different materials:

Material	Page
Combi Filters with glass fibre prefilters	
Polyester (GF/PET)	68
Regenerated cellulose (GF/RC)	68
Polyvinylidene difluoride (GF/PVDF)	68
Syringe filters without prefilters	
Polyester (PET)	69
Regenerated cellulose (RC)	69
Polytetrafluoroethylene (PTFE)	70
Cellulose mixed esters (MV)	70
Cellulose acetate (CA) · sterile and non-sterile	71
Polyamide / Nylon (PA)	71
Polyethersulfone (PES) · sterile and non-sterile	72
Polyvinylidene difluoride (PVDF)	72
Glass fibre (GF)	73

CHROMAFIL® BIG-BOXES

- 400 (25 mm) or 800 (15 mm) colour-coded quality syringe filters · 400 labelled Xtra syringe filters
- food safe PE box with screw cap
- economical prices

CHROMAFIL® Xtra

labelled for method validation and certification

Xtra: imprint for direct identification of the mem-

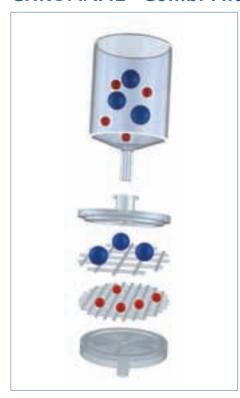
brane type, diameter and pore size

Xtra: low bleeding PP housing

Xtra: colour-free plain polypropylene



CHROMAFIL® Combi Filters



Combi syringe filters with a coarse glass fibre prefilter and a smallpore membrane as main filter

User benefits:

- for solutions with a high load of particulate matter: lower back pressure, easy filtration
- of for high yields of filtrate: more ml of pure filtrate per filter

The technology:

The glass fibre membrane (1.0 μ m) removes coarse particles, before they can block the fine main membrane. This results in a better filtration efficiency, especially for highly contaminated samples.

Housing: solvent-resistant, ultra low bleed polypropylene

Entry: Luer lock Exit: Luer

Pore diameter: 1.0 / 0.20 μm or 1.0 / 0.45 μm

Filter diameter: 25 mm Void volume: < 80 µl

Packing unit: 100 filters / BigBoxes with 400 filters

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CHROMAFIL® Combi filters

Polyester with glass fibre prefilter (GF/PET)

- hydrophilic multipurpose membrane
- for polar as well as nonpolar solvents
 the HPLC filter, especially suited for mixtures of water and organic solvents
- orecommended for solutions with a high load of particulate matter or for highly viscous solutions



Ordering information

Type	Pore size	Membrane	Colour code		Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
GF/PET-20/25	1.0/0.20	25	blue	orange	100	729032	400	729032.400
GF/PET-45/25	1.0/0.45	25	black	orange	100	729033	400	729033.400

Regenerated cellulose with glass fibre prefilter (GF/RC)

- hydrophilic membrane
- for aqueous and organic/aqueous liquids,
 i.e. polar and medium polar sample solutions
- recommended for solutions with a high load of particulate matter or for highly viscous aqueous solutions





Ordering information

Type	Pore size	Membrane	Colour code		Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
GF/RC-20/25	1.0/0.20	25	blue	blue	100	729050	400	729050.400
GF/RC-45/25	1.0/0.45	25	black	blue	100	729051	400	729051.400

Polyvinylidene difluoride with glass fibre prefilter (GF/PVDF)

- hydrophilic membrane
- recommended for filtration of biological samples with high particle loads. This filter features a high binding capacity for proteins.
- also suited for filtration of polar and nonpolar solutions



Ordering information

Type	Pore size	Membrane	Colour code		Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
GF/P-45/25	1.0/0.45	25	black	white	100	729039	400	729039.400

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Polyester (PET)

- hydrophilic multipurpose membrane
- for polar as well as nonpolar solvents
 the HPLC filter, especially suited for mixtures of water and organic solvents
 for TOC/DOC determination

not cytotoxic, does not inhibit the growth of microorganisms and higher cells



Ordering information · CHROMAFIL® Xtra

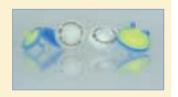
Туре	Pore size	Membrane	Colourless		Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
PET-20/25	0.20	25	labelled	_	100	729221	400	729221.400
PET-45/25	0.45	25	labelled	_	100	729220	400	729220.400
PET-120/25	1.2	25	labelled	_	100	729229	400	729229.400

Ordering information - CHROMAFIL®

Type	Pore size	Membrane	Colour code		Standar	Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
PET-20/15 MS	0.20	15	yellow	orange	100	729022	800	729022.800	
PET-45/15 MS	0.45	15	colourless	orange	100	729023	800	729023.800	
PET-20/25	0.20	25	yellow	orange	100	729021	400	729021.400	
PET-45/25	0.45	25	colourless	orange	100	729020	400	729020.400	
MS = minispike	on filter ex	rit							

Regenerated cellulose (RC)

- hydrophilic membrane with very low adsorption
- of for aqueous and organic/aqueous liquids, i.e. polar and medium polar sample solutions
- binding capacity for proteins 84 μg/filter



Ordering information \cdot CHROMAFIL® Xtra

Type	Pore size	Membrane	Colourless		Standar	d pack	BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
RC-20/25	0.20	25	labelled	_	100	729230	400	729230.400
RC-45/25	0.45	25	labelled	_	100	729231	400	729231.400

Ordering information · CHROMAFIL®

Туре	ype Pore size Membrane		Colour	Colour code		Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
RC-20/15 MS	0.20	15	yellow	blue	100	729036	800	729036.800	
RC-45/15 MS	0.45	15	colourless	blue	100	729037	800	729037.800	
RC-20/25	0.20	25	yellow	blue	100	729030	400	729030.400	
RC-45/25	0.45	25	colourless	blue	100	729031	400	729031.400	
MS = minispike	on filter ex	it							

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Polytetrafluoroethylene (PTFE)

- hydrophobic membrane
- for nonpolar liquids and gases
- very resistant towards all kinds of solvents as well as acids and bases flushing with alcohol, followed by water, makes the originally hydrophobic membrane more hydrophilic



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Туре	Pore size	Membrane	Colourless		Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
PTFE-20/25	0.20	25	labelled	_	100	729207	400	729207.400
PTFE-45/25	0.45	25	labelled	_	100	729205	400	729205.400

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Type	Pore size	Membrane	Colour code		Standard pack		BIG	BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
O-20/3	0.20	3	colourless	colourless	100	729014			
O-45/3	0.45	3	colourless	colourless	100	729015			
O-20/15 MS	0.20	15	yellow	colourless	100	729008	800	729008.800	
O-45/15 MS	0.45	15	colourless	colourless	100	729009	800	729009.800	
O-20/25	0.20	25	yellow	colourless	100	729007	400	729007.400	
MS = minispike	e on filter ex	it							

Cellulose mixed esters (MV)

- hydrophilic membrane with very low adsorption
- for aqueous or polar solutions



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Туре	Pore size	Membrane	Colourless		Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
MV-20/25	0.20	25	labelled	-	100	729206	400	729206.400
MV-45/25	0.45	25	labelled	-	100	729204	400	729204.400

Ordering information · CHROMAFIL®

Type	Pore size	Membrane	Colour code		Standard pack		BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
A-20/25	0.20	25	yellow	yellow	100	729006	400	729006.400
A-45/25	0.45	25	colourless	yellow	100	729004	400	729004.400

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Cellulose acetate (CA)

- hydrophilic membrane
- of for filtration of water-soluble oligomers and polymers, especially suited for biological macromolecules
- very high shape stability in aqueous solutions
- extremely low binding capacity for proteins (21 µg/filter)
- also available in a sterile package (S) for filtration under sterile conditions (each filter individually sealed)



Ordering information · CHROMAFIL® Xtra

Type	Pore size	Membrane	Colourless		Standar	d pack	BIG-BOX		
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
CA-20/25	0.20	25	labelled	_	100	729226	400	729226.400	
CA-45/25	0.45	25	labelled	-	100	729227	400	729227.400	

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Туре	Pore size	Membrane	Colour code		Standar	d pack	BIG-BOX		
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
CA-20/25	0.20	25	yellow	red	100	729026	400	729026.400	
CA-45/25	0.45	25	colourless	red	100	729027	400	729027.400	
Sterile filter	S								
CA-20/25 S	0.20	25	yellow	red	50	729024			
CA-45/25 S	0.45	25	colourless	red	50	729025			

Polyamide (PA) = Nylon

- rather hydrophilic membrane
- for aqueous and organic/aqueous medium polar liquids



Ordering information · CHROMAFIL® Xtra

Type	Pore size	Membrane	Colou	ırless	Standard pack		BIG-BOX		
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
PA-20/25	0.20	25	labelled	_	100	729212	400	729212.400	
PA-45/25	0.45	25	labelled	_	100	729213	400	729213.400	

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Type	Pore size	Membrane	Colou	r code	Standar	d pack	BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
AO-20/3	0.20	3	light beige	light beige	100	729010		
AO-45/3	0.45	3	light beige	light beige	100	729011		
AO-20/25	0.20	25	yellow	green	100	729012	400	729012.400
AO-45/25	0.45	25	colourless	green	100	729013	400	729013.400

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Polyethersulfone (PES)

- hydrophilic membrane
- of for aqueous liquids and aqueous liquids with low organic contents
- very low adsorption for pharmaceuticals and proteins
- good stability against acids and bases
- for sterile filtration of non-sterile solutions we recommend the CHROMAFIL® Sterilizer PES (each filter individually sealed)
- binding capacity for proteins 29 μg/filter



Ordering information · CHROMAFIL® Xtra

Туре	Pore size	Membrane	Colou	ırless	Standar	d pack	BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
PES-20/25	0.20	25	labelled	_	100	729240	400	729240.400
PES-45/25	0.45	25	labelled	_	100	729241	400	729241.400
PES-500/25	5.0	25	labelled	-	100	729242	400	729242.400

Ordering information · CHROMAFIL®

Type	Pore size	Membrane	Colour code		Standar	d pack	BIG-BOX		
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
PES-20/25	0.20	25	yellow	amber	100	729040	400	729040.400	
Sterile filter	s for ste	rilisation							
Sterilizer PES	0.20	25	blue	rim	50	729401			

Polyvinylidene difluoride (PVDF)

- hydrophilic membrane
- for polar and nonpolar solutions, water-soluble oligomers and polymers like proteins
- binding capacity for proteins 82 μg/filter



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Type	Pore size	Membrane	Colou	ırless	Standar	d pack	BIG-BOX	
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
PVDF-20/25	0.20	25	labelled	-	100	729218	400	729218.400
PVDF-45/25	0.45	25	labelled	-	100	729219	400	729219.400

Ordering information · CHROMAFIL®

Туре	Pore size	Membrane	Colour	code	Standar	d pack	11
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	-1N!
PVDF-20/15 MS	0.20	15	yellow	white	100	729043	I. A.
PVDF-45/15 MS	0.45	15	colourless	white	100	729044	No
MS = minispike	on filter ex	it					

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Glass fibre (GF)

- \odot inert filter, nominal pore size 1 μm , allows higher flow rates than small pore filters
- of for solutions with high loads of particulate matter or for highly viscous solutions (e.g. soil samples, fermentation broths)
- as prefilters for other CHROMAFIL[®] filters, they prevent plugging of the membrane



Ordering information · CHROMAFIL® Xtra

Type	Pore size	Membrane	Colou	ırless	Standar	d pack	BIG-BOX		
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
GF-100/25	nom. 1.0	25	labelled	_	100	729228	400	729228.400	

Ordering information · CHROMAFIL®

Туре	Pore size	Membrane	Colour code		Standar	d pack	BIG-BOX		
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF	
GF-100/15 MS	nom. 1.0	15	blue	colourless	100	729034			
GF-100/25	nom. 1.0	25	yellow	black	100	729028	400	729028.400	
MS = minispike	on filter ex	it							



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Chemical compatibility of filter materials

The following table lists the chemical compatibility of our CHROMAFIL® materials. The chemical compatibility depends on several parameters such as time, presure, temperature and concentration. In most cases, CHROMAFIL® filters will have only short contact with a solvent. In these cases they may be used despite of limited compatibility.

For example, a PTFE filter with PP housing does not liberate any UV-detectable substances during filtration of 5 ml THF, although PP shows only limited resistance towards THF.

Solvent					Mat	erial				
	MV	CA	RC	PA	PTFE	PVDF	PES	PET	GF	PP
Acetaldehyde	-	_	+	0	+	+		+	+	0
Acetic acid, 100%	-	<u> </u>	-	$\overline{-}$	+	+	+	+	+	+
Acetone	-	$\overline{}$	+	+	+			+	+	+
Acetonitrile	$\overline{}$	$\overline{-}$	+	+	+	+	+	+	\oplus	+
Ammonia, 25 %	<u> </u>	$\overline{-}$	0	$\overline{}$	+	+	+	0	\oplus	+
Benzene	+	+	+	+	+	0		+	+	0
<i>n</i> -Butanol	+	+	+	0	+	+	+	+	+	+
Cyclohexane	+	+	+	0	+	+	+	+	+	+
Dichloromethane	+	-	+	-	+	+	<u> </u>	+	+	<u> </u>
Diethyl ether	0	0	+	+	+	+	+	+	+	0
Dimethylformamide	-	$\overline{-}$	0	+	+		$\overline{-}$	+	+	+
1,4-Dioxane	$\overline{}$	-	+	+	+	0		+	+	0
Ethanol	-	+	+	+	+	+	+	+	+	+
Ethyl acetate	-	<u> </u>	+	+	+	+	+	+	+	0
Ethylene glycol	0	0	+	+	+	+	+	+	+	+
Formic acid, 100%	+	<u> </u>	0		+	+	+	0	+	+
Hydrochloric acid, 30%	-	-	-	-	+	+	+	-	+	+
Methanol	-	$\overline{-}$	\oplus	+	+	+	+	+	\oplus	+
Nitric acid, 65%	-	$\overline{-}$	$\overline{-}$	$\overline{}$	0	0		0	+	Θ
Oxalic acid, 10% aqueous	+		+		+	+		+	+	+
Petroleum ether	+	+	+	+	+	+	+	+	+	+
Phosphoric acid, 80%		$\overline{-}$	0	$\overline{}$	+	0		+	+	+
Potassium hydroxide, 1 mol/l			0	+	+	0	+	0	+	+
2-Propanol	+	+	+	+	+	+	+	+	+	+
Sodium hydroxide, 1 mol/l	=	<u> </u>	0	+	+	0	0	0	0	+
Tetrachloromethane	+		+	+	+	0		+	+	0
Tetrahydrofuran	$\overline{}$	-	+	0	+	+	<u> </u>	+	+	0
Toluene	+	$\overline{-}$	\oplus	+	+	+	+	+	+	0
Trichloroethene	+	+	\oplus	0	+	\oplus		+	\oplus	0
Trichloromethane	+	$\overline{\Box}$	\oplus		+	\oplus	<u> </u>	+	\oplus	Θ
Urea	+	+	+	+	+	+		+	+	+
Water	+	+	+	+	+	+	+	+	+	+
Xylene	+	+	+	+	+	0		+	+	0

Data not guaranteed.

 \oplus resistant, \bigcirc not resistant, \bigcirc limited resistance

MV = cellulose mixed esters, CA = cellulose acetate, RC = regenerated cellulose, PA = polyamide, PTFE = polytetrafluoroethylene, PVDF = polyvinylidene difluoride, PES = polyethersulfone, PET = polyester, GF = glass fibre, PP = polypropylene (housing material)

96-well filter plates CHROMABOND® MULTI 96



CHROMABOND® MULTI 96 filter plates

- 96-well polypropylene plates for simultaneous filtration of 96 samples
- o advantages of this high-throughput system are:
 economical by saving time and solvent
 use of multi-channel pipettors facilitates liquid transfer steps
 readily adaptable to all common automated / robotic handling
 systems
 minimised dead volume (≤ 40 µl)
- membrane materials correspond to the respective CHROMAFIL® filters



Ordering information

Description	Pack of	REF
Filter plates with cellulose mixed ester filter elements (0.20 µm)	1	738770.M
Filter plates with cellulose mixed ester filter elements (0.45 µm)	1	738771.M
Filter plates with cellulose mixed ester filter elements (3.0 µm)	1	738772.M
Filter plates with RC filter elements (regenerated cellulose, 0.2 µm)	1	738656.M
Filter plates with RC filter elements (regenerated cellulose, 0.45 µm)	1	738657.M
Filter plates with PTFE filter elements (0.2 µm)	1	738660.M
Filter plates with PTFE filter elements (0.45 µm)	1	738661.M
Filter plates with PTFE filter elements (1.0 µm)	1	738662.M
Filter plates with PTFE filter elements (3.0 µm)	1	738663.M
Filter plates with PE filter elements (20 µm)	1	738655.M
Filter plates with PE filter elements (50 µm)	1	738659.M
Filter plates with glass fibre filter elements (nominal 1 µm)	1	738655.2M
Filter plates with glass fibre filter elements (nominal 3 µm)	1	738658.M
CHROMABOND® MULTI 96 vacuum manifold for monoblocks, with reservoir tank, vacuum gauge, and control valve, required for filtration with 96-well filter plates	1	738630.M

Disposable syringes with luer tip (body and piston made from polypropylene)

Sample volume	Pack of	REF	
2 ml	100	729100	
5 ml	100	729101	
10 ml	100	729102	

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